

1. Identification

Product Identifier: **Slow Set 7 Casting Resin A Side**
 Use: Component for Mold Making and Casting. For Industrial/Professional use only.
 Manufacturer: Alumilite
 315 E. North Street Kalamazoo, MI 49007 USA
 Phone Number: +1 800-447-9344 (9 a.m. to 5 p.m. EST)
 Emergency Phone: CHEMTREC 800-424-9300 or +1 703-527-3887
 E-mail: info@alumilite.com

2. Hazards Identification

GHS Classification:

Acute Toxicity - Oral Category 4
 Eye Irritation Category 2A
 Reproductive Toxicity Category 2
 Specific Target Organ Toxicity-Repeat Exposure Category 2

Label Elements: Warning



Hazard Phrases

H302 Harmful if swallowed.
 H320 Causes serious eye irritation.
 H361 Suspected of damaging fertility or the unborn child.
 H373 May cause damage to organs through prolonged and repeated exposure.

Precautionary Phrases

P202 Do not handle until all safety precautions have been read and understood.
 P260 Do not breathe mist/vapors/spray.
 P264 Wash thoroughly after handling.
 P270 Do not eat, drink or smoke when using this product.
 P280 Wear protective gloves, protective clothing, eye protection, and face protection.
 P301+312 IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell.
 P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P308+313 IF exposed or concerned: Get medical advice/attention.
 P330 Rinse mouth.
 P337+313 If eye irritation persists: Get medical advice/attention.
 P405 Store locked up.
 P501 Dispose of contents and container in accordance with local, regional and national regulations.

Supplemental Information: Individuals sensitized to isocyanates should discontinue use. This is one part of a two-part system. Read and understand the hazard information on part B before using.

3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Tetrahydroxypropylethanediamine	102-60-3	10-20
Diethylene glycol	111-46-4	10-20
2,2,4-Trimethyl-1,3-Pentenediol Diisobutyrate	6846-50-0	30-40
Other ingredients are not classified as health, physical or environmental hazards, or are present below cut-off/concentration limits.		

4. First-Aid Measures

Eye Contact: Rinse thoroughly with water for at least 15 minutes, holding the eyelids open to be sure the material is washed out. Get prompt medical attention.

Skin Contact: Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation or symptoms of exposure develop. Launder clothing before reuse. Discard items that cannot be decontaminated.

Inhalation: Remove person to fresh air. Give artificial respiration if needed. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.

Ingestion: Do NOT induce vomiting unless directed to do so by medical personnel. Get medical attention.

Most Important Symptoms/Effects: Causes serious eye irritation. Vapors or mists may cause respiratory irritation. May cause skin irritation.

Indication of Immediate Medical Attention/Special Treatment: None required.

5. Fire-Fighting Measures

Extinguishing Media: Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or eruption.

Specific Hazards: Not classified as flammable or combustible. Product will burn under fire conditions.

Special Protective Equipment & Precautions for Fire-Fighters: Wear positive pressure, self-contained breathing apparatus and full-body protective clothing. Cool fire-exposed containers with water.

6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency Procedures: Remove all ignition sources. Clear non-emergency personnel from the area. Ventilate area. Wear appropriate protective clothing to prevent eye and skin contact and respiratory protection.

Methods and Materials for Containment and Cleanup: Cover with an inert absorbent material and collect into an appropriate container for disposal.

7. Handling and Storage

Safe Handling: Avoid breathing vapors or mists. Use with adequate ventilation. Avoid contact with the eyes, skin and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep container closed when not in use.

Safe Storage: Store indoors at temperatures between 55°F and 95°F (13°C and 35°C). Store in original, unopened containers. Protect from atmospheric moisture and water.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits: None

Ventilation: Use with adequate general or local exhaust ventilation to maintain exposure levels below the occupational exposure limits.

Respiratory Protection: If needed (i.e., ventilation is inadequate), use a NIOSH-approved air-purifying, tight-fitting, half-face respirator with organic vapor cartridges. Respirator selection and use should be based on contaminant type, form and concentration. For higher exposures or in an emergency, use a supplied-air respirator. Use respirators in accordance with OSHA's Respiratory Protection Standard (29 CFR 1910.134).

Skin Protection: Wear impervious gloves, such as butyl rubber or nitrile rubber.

Eye Protection: Wear chemical safety goggles/glasses.

Other Protective Measures: Wear impervious clothing to prevent skin contact and contamination of personal clothing. An eye wash and

washing facility should be available in the work area. Follow good Industrial Hygiene practices.

9. Physical and Chemical Properties

Appearance: Liquid; clear

Odor: Mild

Odor Threshold: Not determined

pH: Not applicable

Melting Point: No data available

Boiling Point: No data available

Flash Point: No data available

Evap. Rate: No data available

Flammable Limits: No data available

Vapor Pressure: No data available

Vapor Density: No data available

Relative Density: 1.02

Solubility: Insoluble in water

Partition Coefficient: n-octanol/Water: No data available

Auto-Ignition Temp: No data available

Decomposition Temp: No data available

Viscosity: 120 cps

10. Stability and Reactivity

Reactivity: Not normally reactive.

Chemical Stability: Stable under recommended conditions.

Possibility of Hazardous Reactions: None known.

Conditions to Avoid: Excessive heat.

Incompatible Materials: Possibly strong oxidizers.

Hazardous Decomposition Products: Thermal decomposition will generate formaldehyde and oxides of carbon and silicon.

11. Toxicological Information

Eye Contact: Causes serious eye irritation. May cause temporary corneal injury.

Skin Contact: May cause irritation.

Inhalation: Vapors or mists may cause mild respiratory irritation.

Ingestion: No data available.

Chronic Health Effects: May cause damage to organs through prolonged and repeated exposure.

Acute Toxicity Values: No data available.

Carcinogenicity: Relevant components are not listed as known or suspected carcinogens by NTP, IARC or OSHA.

Reproductive Toxicity: Plasticizer component is listed as a reproductive toxin.

Specific Target Organ Toxicity: Single Exposure: No data available.

Repeat Exposure: Classified as STOT-RE 2. May cause damage to organs through prolonged and repeated exposure.

12. Ecological Information

Ecotoxicity: No data available. Do not release into waterways.

Persistence and Degradability: No data available.

Bioaccumulative Potential: No data available.

Mobility in Soil: No data available.

13. Disposal Considerations

Dispose according to local, state and federal regulations. Upon exposure to moisture, product forms an inert, non-hazardous solid. In the U.S., this product is not a RCRA hazardous waste (per 40 CFR 261).

14. Transport Information

Not regulated for transport in any mode.

EMERGENCY SHIPPING: CHEMTREC, 800-424-9300 or +1-703-527-3887

15. Regulatory Information

U.S. FEDERAL REGULATIONS:

CERCLA Reportable Quantity: Not subject to reporting under CERCLA. Some states have more stringent reporting requirements. Report all spills in accordance with local, state, and federal regulations.

SARA TITLE III Section 311/312: Acute Health, Chronic Health
Section 313 Toxic Chemicals: Does not contain chemicals subject to SARA Title III Section 313 Reporting requirements.

EPA Toxic Substances Control Act (TSCA) Status: Components of this product are listed on the TSCA inventory.

STATE REGULATIONS:

California Proposition 65: This product is not known to contain substances known to the State of California to cause cancer and/or reproductive harm.

www.P65Warnings.ca.gov

16. Other Information

Training Advice: Train personnel using this product in proper chemical handling, engineering controls and protective equipment.

Recommended Uses and Restrictions: This product is intended for industrial/professional use only.

SDS Revision Notes: Reviewed, revised new format: February 27, 2019

Disclaimer: The information contained herein is considered accurate; however, Alumilite makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.

1. Identification

Product Identifier: **Slow Set 7 Casting Resin B Side**
 Use: Component for Mold Making and Casting. For Industrial/Professional use only.
 Manufacturer: Alumilite
 315 E. North Street Kalamazoo, MI 49007 USA
 Phone Number: +1 800-447-9344 (9 a.m. to 5 p.m. EST)
 Emergency Phone: CHEMTREC 800-424-9300 or +1 703-527-3887
 E-mail: info@alumilite.com

2. Hazards Identification

GHS Classification:

Acute Toxicity - Inhalation Category 4
 Skin Irritation Category 2
 Eye Irritation Category 2B
 Respiratory Sensitization Category 1
 Skin Sensitization Category 1B
 Reproductive Toxicity 2
 Specific Target Organ Toxicity-Single Exposure Category 3
 Specific Target Organ Toxicity-Repeat Exposure Category 2

Label Elements: Danger



Hazard Phrases

H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H320 Causes eye irritation.
 H332 Harmful if inhaled.
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 H335 May cause respiratory irritation.
 H361 Suspected of damaging fertility or the unborn child.
 H373 May cause damage to organs through prolonged and repeated exposure.

Precautionary Phrases

P202 Do not handle until all safety precautions have been read and understood.
 P261 Avoid breathing vapors or mists.
 P264 Wash thoroughly after handling.
 P271 Use only outdoors or in a well-ventilated area.
 P280 Wear protective gloves, protective clothing, eye protection, and face protection.
 P284 In case of inadequate ventilation, wear respiratory protection.
 P302+352 IF ON SKIN: Wash with plenty of soap and water.
 P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P304+340 IF INHALED: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
 P308+313 IF exposed or concerned: Get medical advice/attention.
 P312 Call POISON CENTER/doctor if you feel unwell.
 P331 Do NOT induce vomiting.
 P332+313 If skin irritation occurs: Get medical advice/attention.
 P337+313 If eye irritation persists: Get medical advice/attention.
 P342+311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor.
 P362+364 Take off contaminated clothing and wash before reuse.
 P403+233 Store in a well-ventilated place. Keep container tightly closed.
 P405 Store locked up.
 P501 Dispose of contents and container in accordance with local, regional and national regulations.

Supplemental Information: Individuals sensitized to isocyanates should discontinue use. This is one part of a two-part system. Read and understand the hazard information on part A before using.

3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Diphenylmethane-4,4' diisocyanate (MDI)	101-68-8	40-50
P-MDI	9016-87-9	25-35
2,2,4-trimethyl-1,3-pentanediol diisobutyrate	6846-50-0	25-35
Other ingredients are not classified as health, physical or environmental hazards, or are present below cut-off/concentration limits.		

4. First-Aid Measures

Eye Contact: Rinse thoroughly with water for at least 15 minutes, holding the eyelids open to be sure the material is washed out. Get prompt medical attention.

Skin Contact: Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation or symptoms of exposure develop. Launder clothing before reuse. Discard items that cannot be decontaminated.

Inhalation: Remove person to fresh air. Give artificial respiration if needed. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.

Ingestion: Do NOT induce vomiting unless directed to do so by medical personnel. Get medical attention.

Most Important Symptoms/Effects: Causes skin and eye irritation. Vapors or mists may cause respiratory irritation. May cause allergic skin and/or respiratory reaction in sensitized persons. Symptoms include skin rash, wheezing, shortness of breath and other asthma symptoms.

Indication of Immediate Medical Attention/Special Treatment:

Immediate medical attention is required for asthmatic symptoms or serious inhalation exposures. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. Persons sensitized to Diisocyanates should consult a physician before working with respiratory irritants or sensitizers.

5. Fire-Fighting Measures

Extinguishing Media: Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or eruption.

Specific Hazards: Not classified as flammable or combustible. Product will burn under fire conditions.

Special Protective Equipment & Precautions for Fire-Fighters: Wear positive pressure, self-contained breathing apparatus and full-body protective clothing. Cool fire-exposed containers with water.

6. Accidental Release Measures

Personal Precautions, Protective Equipment and Emergency

Procedures: Remove all ignition sources. Clear non-emergency personnel from the area. Ventilate area. Wear appropriate protective clothing to prevent eye and skin contact and respiratory protection.

Methods and Materials for Containment and Cleanup: Cover with an inert absorbent material and collect into an appropriate container for disposal. Do not seal the container since CO₂ is generated on contact with moisture and dangerous pressure buildup can occur. Decontaminate floor area with a mixture of water (90%) plus household ammonia (8%), and detergent (2%).

7. Handling and Storage

Safe Handling: Avoid breathing vapors or mists. Use with adequate ventilation. Avoid contact with the eyes, skin and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep container closed when not in use.

Safe Storage: Store indoors at temperatures between 55°F and 95°F (13°C and 35°C). Store in original, unopened containers. Protect from atmospheric moisture and water.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits: For MDI:

OSHA PEL 0.02 ppm (C)
ACGIH TLV 0.005 ppm TWA

Ventilation: Use with adequate general or local exhaust ventilation to maintain exposure levels below the occupational exposure limits.

Respiratory Protection: If needed (i.e., ventilation is inadequate), use a NIOSH-approved air-purifying, tight-fitting, half-face respirator with organic vapor cartridges. Respirator selection and use should be based on contaminant type, form and concentration. For higher exposures or in an emergency, use a supplied-air respirator. Use respirators in accordance with OSHA's Respiratory Protection Standard (29 CFR 1910.134).

Skin Protection: Wear impervious gloves, such as butyl rubber or nitrile rubber.

Eye Protection: Wear chemical safety goggles/glasses.

Other Protective Measures: Wear impervious clothing to prevent skin contact and contamination of personal clothing. An eye wash and washing facility should be available in the work area. Follow good Industrial Hygiene practices.

9. Physical and Chemical Properties

Appearance: Clear amber liquid

Odor: Mild

Odor Threshold: Not determined

pH: Not applicable

Melting Point: No data available

Boiling Point: 200°C

Flash Point: >350°F (177°C) estimated

Evap. Rate: No data available

Flammable Limits: No data available

Vapor Pressure: ≤0.01 mm Hg @ 20°C

Vapor Density: No data available

Relative Density: 1.12

Solubility: Insoluble in water

Partition Coefficient: n-octanol/Water: Reacts with water

Auto-Ignition Temp: No data available

Decomposition Temp: No data available

Viscosity: No data available

10. Stability and Reactivity

Reactivity: Diisocyanates react with many materials and the rate of reaction increases with temperature. Reaction with water generates carbon dioxide and heat.

Chemical Stability: Stable under recommended conditions.

Possibility of Hazardous Reactions: Elevated temperatures can cause hazardous polymerization. Polymerization can be catalyzed by strong bases or water. Reaction with water generates carbon dioxide, and results in heat and pressure buildup in closed systems.

Conditions to Avoid: Avoid moisture and temperatures below 55°F (13°C) and above 95°F (35°C) to protect product integrity.

Incompatible Materials: Avoid contact with water, acids, bases, alcohols and strong oxidizers.

Hazardous Decomposition Products: Possibly isocyanate vapor, carbon monoxide, nitrogen oxides, and carbon dioxide.

11. Toxicological Information

Eye Contact: Causes serious eye irritation. May cause temporary corneal injury.

Skin Contact: May cause irritation. Repeated skin contact may cause an allergic skin reaction. Animal studies indicate that skin contact with isocyanates may elicit respiratory sensitization.

Inhalation: At room temperature, vapors are minimal due to low volatility. Vapors or aerosols (e.g., generated during heating or spraying) may cause respiratory irritation and possibly pulmonary edema, or respiratory sensitization. For individuals sensitized to isocyanates, exposure may result in allergic respiratory reactions (e.g., coughing, wheezing, difficulty breathing).

Ingestion: Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Chronic Health Effects: Repeated or prolonged exposure to isocyanates may cause an allergic sensitization of the respiratory tract causing an asthma-like response upon re-exposure. Repeated overexposure to isocyanates has been associated with decreased lung function. Repeated or prolonged dermal contact with this product may cause allergic skin sensitization in some individuals. No test data. Product is not expected to be a mutagen. Product is classified as a reproductive toxin.

Acute Toxicity Values: For MDI: Oral rat LD₅₀ >2,000 mg/kg; Skin rabbit LD₅₀ >9,400 mg/kg; Inhalation rat LC₅₀ 2.0 mg/L

Carcinogenicity: Relevant components are not listed as known or suspected carcinogens by NTP, IARC or OSHA.

Specific Target Organ Toxicity: Single Exposure: Classified as STOT-SE Category 3 for respiratory irritation. Repeat Exposure: Classified as STOT-RE 2. Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to isocyanate aerosols.

12. Ecological Information

Ecotoxicity: No data available. Do not release into waterways.

Persistence and Degradability: No data available.

Bioaccumulative Potential: No data available.

Mobility in Soil: No data available.

13. Disposal Considerations

Dispose according to local, state and federal regulations. Upon exposure to moisture, product forms an inert, non-hazardous solid. In the U.S., this product is not a RCRA hazardous waste (per 40 CFR 261).

14. Transport Information

Not regulated for transport in any mode.

EMERGENCY SHIPPING: CHEMTREC, 800-424-9300 or +1-703-527-3887

15. Regulatory Information

U.S. FEDERAL REGULATIONS:

CERCLA Reportable Quantity: RQ for MDI is 5000 lb. Some States have more stringent requirements. Report spills in accordance with local and state regulations.

SARA TITLE III Section 311/312: Acute Health, Chronic Health

Section 313 Toxic Chemicals: This product contains the following chemicals subject to SARA Title III Section 313 Reporting requirements:

Diphenylmethane-4,4'-diisocyanate CAS 101-68-8

EPA Toxic Substances Control Act (TSCA) Status: Components of this product are listed on the TSCA inventory.

STATE REGULATIONS:

California Proposition 65: This product is not known to contain substances known to the State of California to cause cancer and/or reproductive harm.

www.P65Warnings.ca.gov

16. Other Information

Training Advice: Train personnel using this product in proper chemical handling, engineering controls and protective equipment.

Recommended Uses and Restrictions: This product is intended for industrial/professional use only.

SDS Revision Notes: Reviewed, revised new format: February 26, 2019

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