

# Alumisol Soft Plastic

## Lure Making Material

**Product Description:**

Alumisol Soft Plastic is a quick and easy system that enables you to pour extremely soft rubber parts. Perfect for lure makers, special effects artists, rapid prototyping, and medical reproductions such as skin, fat, and muscle tissue. Alumisol is simply melted, poured, and allowed to cool. Alumisol is also completely reusable. Melt cooled Alumisol parts back down and repour to eliminate all waste and recycle non-usable pours.

**Physical Properties:**

Color	Translucent
Heated Viscosity (cps)	250
Hardness, (ASTM D-2240) Shore OO	30
Specific Gravity	.95
Shrinkage (in/in)	.1
Elongation (in/in)	<500%
Service Temperature (Degrees F)	250

**General Properties:**

Color	Translucent
Mix Ratio	1 part
Shelf Life	1 year
Open Time at 75 Degrees F (100g mass)	Heat Activated
Demold Time at 75 Degrees F (100g mass)	Upon Cooling

**Packaging:**

32 oz  
1 Gallon  
5 Gallon  
Drum