

## SAFETY DATA SHEET

### Section 1 - Product and Company Identification

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**Product:** Green, Blue, Brown, Orange, Caucasian, African American, & Native American Dyes  
**Version #:** Version #1  
**Date:** June 9, 2015  
**CAS #:** Non-Applicable  
**Product Use:** Mold Making and Casting  
**Manufacturer/Supplier:**  
**Company Name:** Alumilite  
**Company Address:** 315 E. North St.  
Kalamazoo, MI 49007  
  
**Emergency Telephone Number:** Chemtrec 1-800-424-9300

### Section 2 - Hazards Identification

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#### 2.1 GHS Classification

<i>Health</i>	<i>Environmental</i>	<i>Physical</i>
Not Classified	Not Classified	Not Classified

#### 2.2 GHS Signal Word, Hazard Statement, Symbol

<b>Pictograms by CLP/GHS:</b>	<b>Not Required</b>
<b>Pictograms by DPD:</b>	<b>Not Required</b>
<b>Signal Word:</b>	<b>Not Required</b>

*Hazard Statements*  
Causes mild skin irritation and mild eye irritation.

*Precautionary Statements*  
Wear appropriate protective gloves, protective spectacles, and the protection side.  
Wash hands well after handling.  
Avoid discharge into the environment.

### Section 3 - Composition / Information on Ingredients

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List of ingredients was submitted for review and none of the ingredients are hazardous substances.

### Section 4 – First Aid

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**Eyes:** Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing.  
**Skin:** Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water.  
**Ingestion:** Clean mouth with water and drink afterwards plenty of water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.  
**Inhalation:** Move to fresh air in case of accidental inhalation of dust or fumes from overheating or combustion. If symptoms persist, call a physician.

### Section 5 – Fire Fighting Measures

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**Extinguishing Media:** Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.  
**Fire Fighting Instructions:** In the event of fire, wear self-contained breathing apparatus.  
**Flash Point:** >93.3°C (open cup)

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### Section 6 – Accidental Release Measures

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**General:** Wipe up with absorbent material (e.g. cloth, fleece).  
**Waste Disposal:** Keep in suitable, closed containers for disposal.

### Section 7 – Handling and Storage

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**General:** No special handling advice required.  
**Storage:** Keep container closed when not in use. Store in a cool place. Keep away from heat and flame. No special restrictions on storage with other products.

### Section 8 – Exposure Controls & Personal Protection

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**Clothing:** Gloves, coveralls, apron, boots as necessary to prevent skin contact.  
**Eyes:** Chemical goggles; also wear face shield if splashing hazard exists.  
**Respiration:** No personal respiratory protective equipment normally required.  
**Ventilation:** Use local exhaust to control vapors/mists.

### Section 9 – Physical & Chemical Properties

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**Color:** Various  
**Form:** Liquid  
**Specific Gravity:** N/A  
**pH:** 6 - 8  
**Melting point/freezing point:** < 0 °C  
**Boiling point/boiling range:** > 100 °C  
**Flash point:** > 93.3 °C  
**Method:** Cleveland open cup  
**Vapour pressure:** < 0.013 hPa (25 °C)  
**Relative density:** 1.1  
**Viscosity, dynamic:** 2,215 mPa.s

### Section 10 – Stability & Reactivity

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**Stability:** Stable under recommended storage conditions.  
**Hazardous Decomposition Products:** No decomposition if stored and applied as directed.  
**Hazardous Polymerization:** No hazards to be specially mentioned.  
**Conditions to Avoid:** No data available.

### Section 11 – Toxicological Information

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**Acute oral toxicity:** LD50 rat: > 5,000 mg/kg

### Section 12 – Ecological Information (Non-Mandatory)

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No applicable data for this section

### Section 13 – Disposal Information (Non-Mandatory)

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**Waste Disposal:** Offer surplus and non-recyclable solutions to a licensed disposal company.  
**Container Disposal:** Empty remaining contents. Empty containers should be taken to an approved waste handling site for recycling or disposal.



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### Section 14 – Transportation Information (Non-Mandatory)

Not regulated by the Department of Transportation

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### Section 15 – Regulatory Information (Non-Mandatory)

**Hazardous Rating:** No Hazards

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### Section 16 – Other Information

No data available

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To the best of our knowledge, the information contained herein is accurate. However, Alumilite does not assume any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be handled with care. Although we have described herein all of the hazards to which we are currently aware, we cannot guarantee that these are the only hazards which exist. While the descriptions, designs, data, and information contained herein are presented in good faith and believed to be accurate, it is provided for your guidance only. Further, you expressly understand and agree that the descriptions, designs, data, and information furnished by Alumilite hereunder are given gratis and Alumilite assumes no obligation or liability for the description, designs, data, and information given or results obtained, all such being given and accepted at your risk.

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