

## SAFETY DATA SHEET

### Section 1 - Product and Company Identification

**Product:** Flo Red Dye  
**Version #:** Version #1  
**Date:** June 10, 2015  
**CAS #:** Non-Applicable  
**Product Use:** Mold Making and Casting  
**Manufacturer/Supplier:**  
**Company Name:** Alumilite  
**Company Address:** 315 E. North St.  
Kalamazoo, MI 49007

**Emergency Telephone Number:** Chemtrec 1-800-424-9300

### Section 2 - Hazards Identification

#### 2.1 GHS Classification

<i>Health</i>	<i>Environmental</i>	<i>Physical</i>
Not Classified	Not Classified	Not Classified

#### 2.2 GHS Signal Word, Hazard Statement, Symbol

**Pictograms by CLP/GHS:** Not Required  
**Pictograms by DPD:** Not Required  
**Signal Word:** Not Required

#### *Hazard Statements*

The mixture does not meet the criteria for classification.

#### *Precautionary Statements*

Observe good industrial hygiene practices. Wash hands after handling. Store away from incompatible materials. Dispose of waste and residues in accordance with local authority requirements.

### Section 3 - Composition / Information on Ingredients

List of ingredients was submitted for review and none of the ingredients are hazardous substances.

### Section 4 – First Aid

**Eyes:** Rinse with water. Get medical attention if irritation develops and persists. Direct contact with eyes may cause temporary irritation.  
**Skin:** Wash off with soap and water. Get medical attention if irritation develops and persists.  
**Ingestion:** Rinse mouth. Get medical attention if symptoms occur.  
**Inhalation:** Move to fresh air. Call a physician if symptoms develop or persist.

### Section 5 – Fire Fighting Measures

**Extinguishing Media:** Water fog. Foam. Dry chemical powder. Carbon dioxide (CO<sub>2</sub>). Do not use water jet as an extinguisher, as this will spread the fire.  
**Fire Fighting Instructions:** Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Move containers from fire area if you can do so without risk. Use standard firefighting procedures and consider the hazards of other involved materials. During fire, gases hazardous to health may be formed.  
**Flash Point:** 198.9°C (estimated)

## SAFETY DATA SHEET

### Section 6 – Accidental Release Measures

---

**General:** *Large Spills:* Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  
*Small Spills:* Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  
Never return spills to original containers for re-use.

**Waste Disposal:** Keep in suitable, closed containers for disposal. Never return spills to original containers for re-use. Avoid discharge into drains, water courses or onto the ground.

### Section 7 – Handling and Storage

---

**General:** Observe good industrial hygiene practices.  
**Storage:** Store in original tightly closed container. Store away from incompatible materials.

### Section 8 – Exposure Controls & Personal Protection

---

**Clothing:** Wear suitable protective clothing. For prolonged or repeated skin contact use suitable protective gloves.

**Eyes:** If contact is likely, safety glasses with side shields are recommended.

**Respiration:** In case of insufficient ventilation, wear suitable respiratory equipment.

**Ventilation:** Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

### Section 9 – Physical & Chemical Properties

---

**Color:** Red  
**Form:** Liquid  
**Odor:** Mild  
**Specific Gravity:** N/A  
**pH:** N/A  
**Melting point/freezing point:** N/A  
**Boiling point/boiling range:** N/A  
**Flash Point:** 198.9 °C  
**Method:** Estimated  
**Vapor Pressure:** N/A  
**Relative Density:** 1.228  
**Density:** 10.251 lb/gal  
**Viscosity, dynamic:** N/A

### Section 10 – Stability & Reactivity

---

**Stability:** The product is stable and non-reactive under normal conditions of use, storage and transport.

**Hazardous Decomposition Products:** No hazardous decomposition products are known.

**Hazardous Polymerization:** No hazards to be specially mentioned.

**Incompatible Materials:** Strong oxidizing agents.

**Conditions to Avoid:** Avoid temperatures exceeding the flash point. Contact with incompatible materials.



## SAFETY DATA SHEET

### Section 11 – Toxicological Information

**Acute toxicity:** Not available.  
**Inhalation:** Prolonged inhalation may be harmful.  
**Skin corrosion/irritation:** Prolonged skin contact may cause temporary irritation.  
**Serious eye damage/eye Irritation:** Direct contact with eyes may cause temporary irritation.

### Section 12 – Ecological Information (Non-Mandatory)

No applicable data for this section

### Section 13 – Disposal Information (Non-Mandatory)

**Waste Disposal:** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.  
**Container Disposal:** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

### Section 14 – Transportation Information (Non-Mandatory)

Not regulated by the Department of Transportation

### Section 15 – Regulatory Information (Non-Mandatory)

**Hazardous Rating:** No Hazards

#### SARA 302 Extremely hazardous substance

Chemical	CAS #	Reportable quantity	Threshold planning quantity	Threshold planning quantity, lower value	Threshold planning quantity, upper value
Formaldehyde	50-00-0	100	500 lbs		

#### SARA 313 (TRI reporting)

Chemical	CAS #	% by wt.
C.I. Basic red	1 989-38-8	0.1 - 1
Formaldehyde	50-00-0	0 - 0.1

### Section 16 – Other Information

No data available



## SAFETY DATA SHEET

---

To the best of our knowledge, the information contained herein is accurate. However, Alumilite does not assume any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be handled with care. Although we have described herein all of the hazards to which we are currently aware, we cannot guarantee that these are the only hazards which exist. While the descriptions, designs, data, and information contained herein are presented in good faith and believed to be accurate, it is provided for your guidance only. Further, you expressly understand and agree that the descriptions, designs, data, and information furnished by Alumilite hereunder are given gratis and Alumilite assumes no obligation or liability for the description, designs, data, and information given or results obtained, all such being given and accepted at your risk.

---

Date: June, 2015  
Document Number:  
Safety Data Sheet Provided By: Alumilite Corp.  
315 E. North St., Kalamazoo, MI 49007  
Tel: (269) 488-4000 Website: [www.alumilite.com](http://www.alumilite.com)